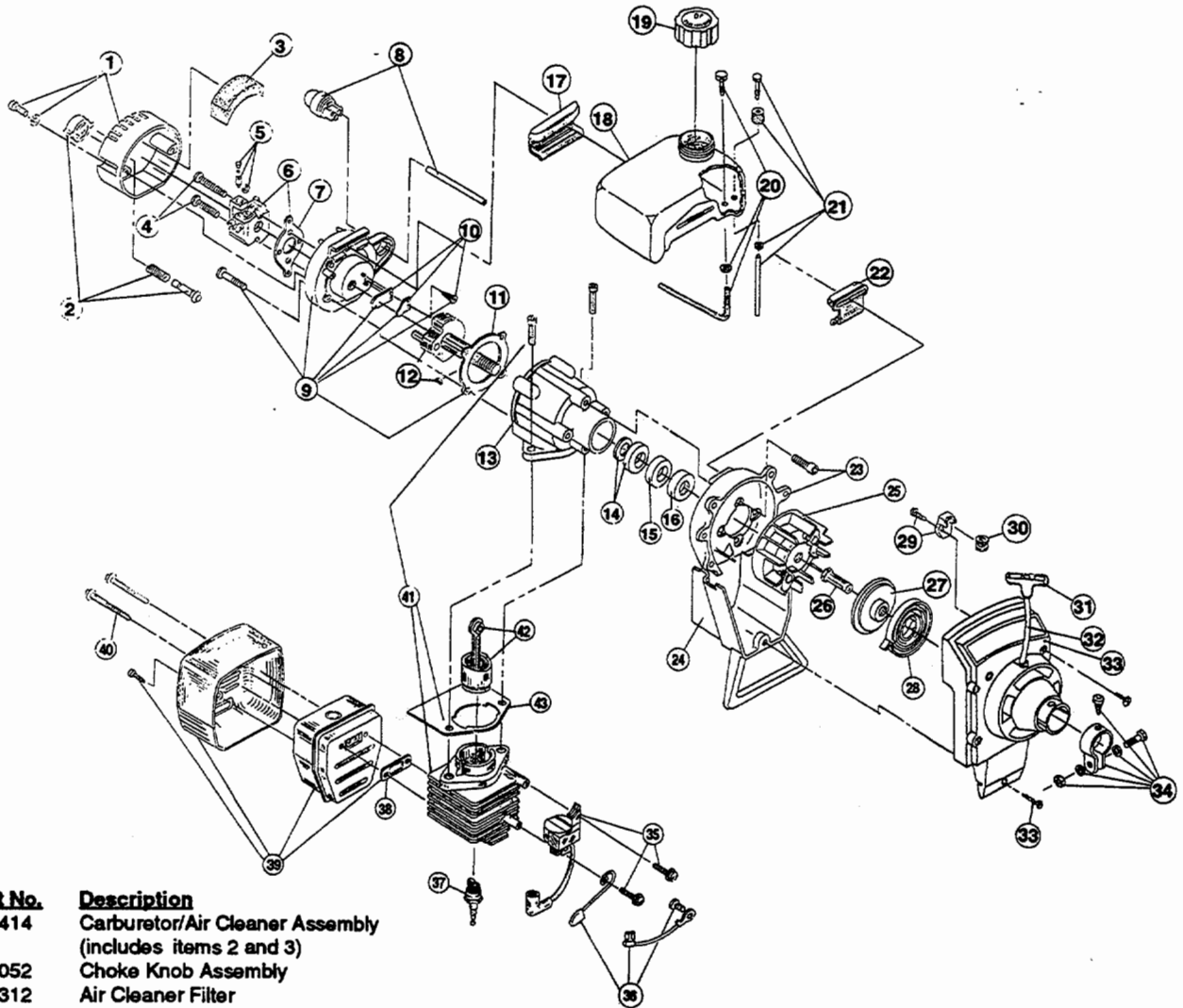


ENGINE PARTS - SINGER GTE2818

(Serial no. 401000001 and greater)

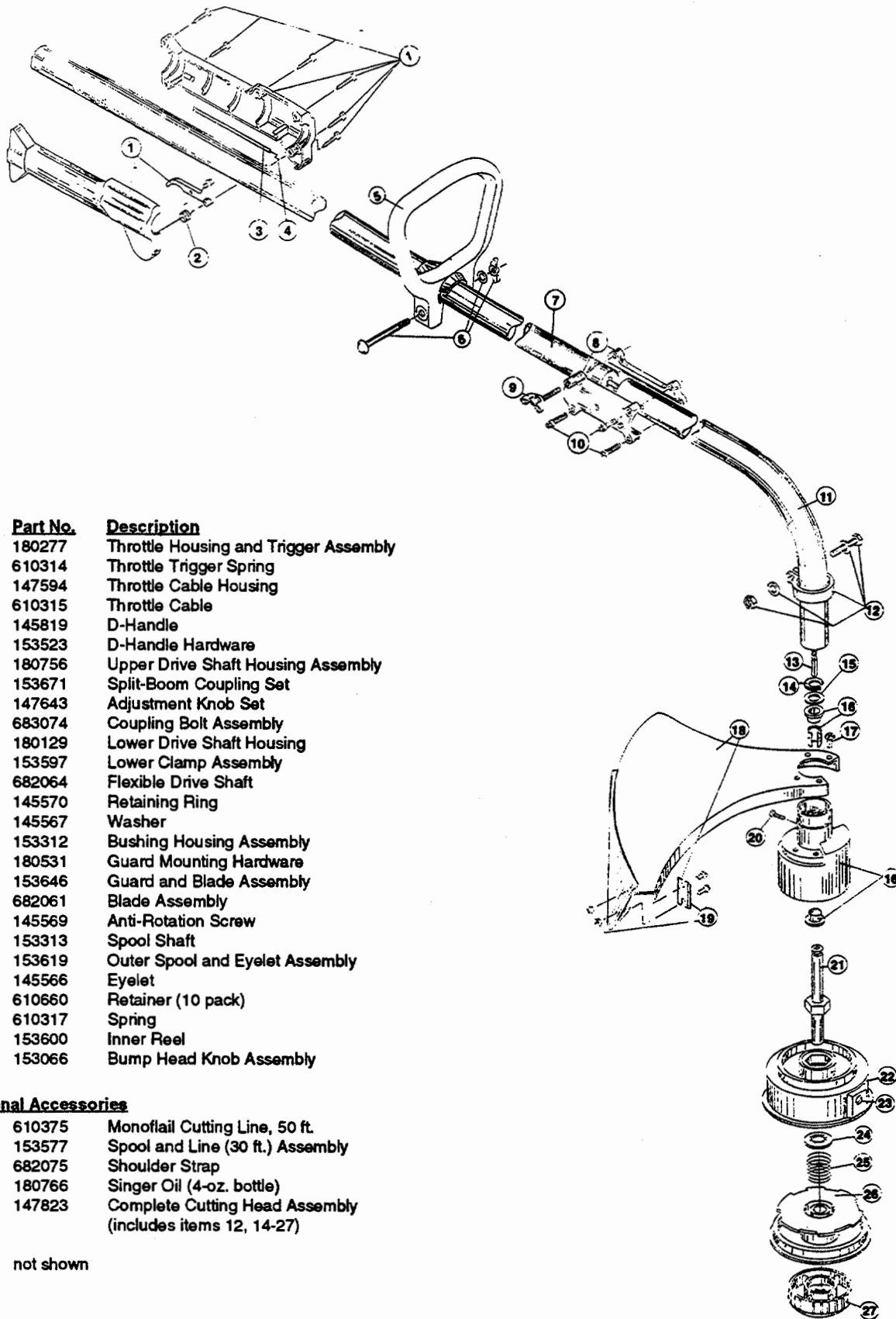


| Item | Part No. | Description |
|------|----------|---|
| 1 | 683414 | Carburetor/Air Cleaner Assembly (includes items 2 and 3) |
| 2 | 682052 | Choke Knob Assembly |
| 3 | 610312 | Air Cleaner Filter |
| 4 | 682505 | Carburetor Mounting Screw Assembly |
| 5 | 682048 | Throttle Adjustment Assembly (Walbro) |
| 5 | 180092 | Throttle Adjustment Assembly (Zama) |
| 6 | 180527 | Carburetor Assembly |
| 7 | 610675 | Carburetor Gasket (10 pack) |
| 8 | 683974 | Primer Hose Assembly |
| 9 | 180033 | Carburetor Mount Assembly |
| 10 | 147573 | Reed Assembly |
| 11 | 612115 | Carburetor Mount Gasket (10 pack) |
| 12 | 180002 | Power Shaft Assembly |
| 13 | 180009 | Crankcase Service Assembly (items 12-16) |
| 14 | 682041 | Inner Bearing |
| 15 | 610309 | Seal |
| 16 | 610308 | Outer Bearing |
| 17 | 612134 | Rear Mounting Pad |
| 18 | 147457 | Fuel Tank Assembly (includes items 19-21) |
| 19 | 180000 | Fuel Cap Assembly |
| 20 | 147290 | Return Line Assembly |
| 21 | 682039 | Fuel Line Assembly |
| 22 | 145308 | Front Mounting Pad |
| 23 | 153520 | Shroud Assembly |
| 24 | 153403 | Shroud Extension and Stand |
| 25 | 153624 | Flywheel Assembly |
| 26 | 610303 | Square Drive Nut |
| 27 | 683856 | Recoil Pulley Assembly |
| 28 | 613102 | Recoil Spring |
| 29 | 153644 | Pulley Retainer Assembly |
| 30 | 611061 | Rope Guide |

| Item | Part No. | Description |
|------|----------|---|
| 31 | 610300 | Pull Handle |
| 32 | 613103 | Rope |
| 33 | 180752 | Starter Housing Assembly |
| 34 | 153597 | Upper Clamp Assembly |
| 35 | 683390 | Module Assembly |
| 36 | 153611 | Switch Assembly |
| 37 | 610311 | Spark Plug |
| 38 | 610672 | Exhaust Gasket |
| 39 | 180119 | Muffler Assembly |
| 40 | 147575 | Muffler Mounting Bolt Assembly |
| 41 | 147598 | Cylinder Assembly |
| 42 | 180001 | Piston and Rod Assembly |
| 43 | 145564 | Cylinder Gasket (10 pack) |
| * | 180012 | Engine Hardware Kit |
| * | 180011 | Engine Gasket Kit |
| * | 153308 | O.E.M. Carburetor Repair Kit (Walbro) |
| * | 180090 | O.E.M. Carburetor Repair Kit (Zama) |
| * | 153309 | Gasket-Diaphragm Repair Kit (Walbro) |
| * | 180091 | Gasket-Diaphragm Repair Kit (Zama) |
| * | 180013 | Piston Ring |
| * | 180010 | Short Block Assembly (items 12-16, 37, 41-43) |
| * | 610676 | Flywheel Key (10 pack) |
| * | 147544 | Starter Housing Screw Set |
| * | | not shown |

SINGER GTE2818 - BOOM & TRIMMER PARTS

(Serial no. 401000001 and greater)



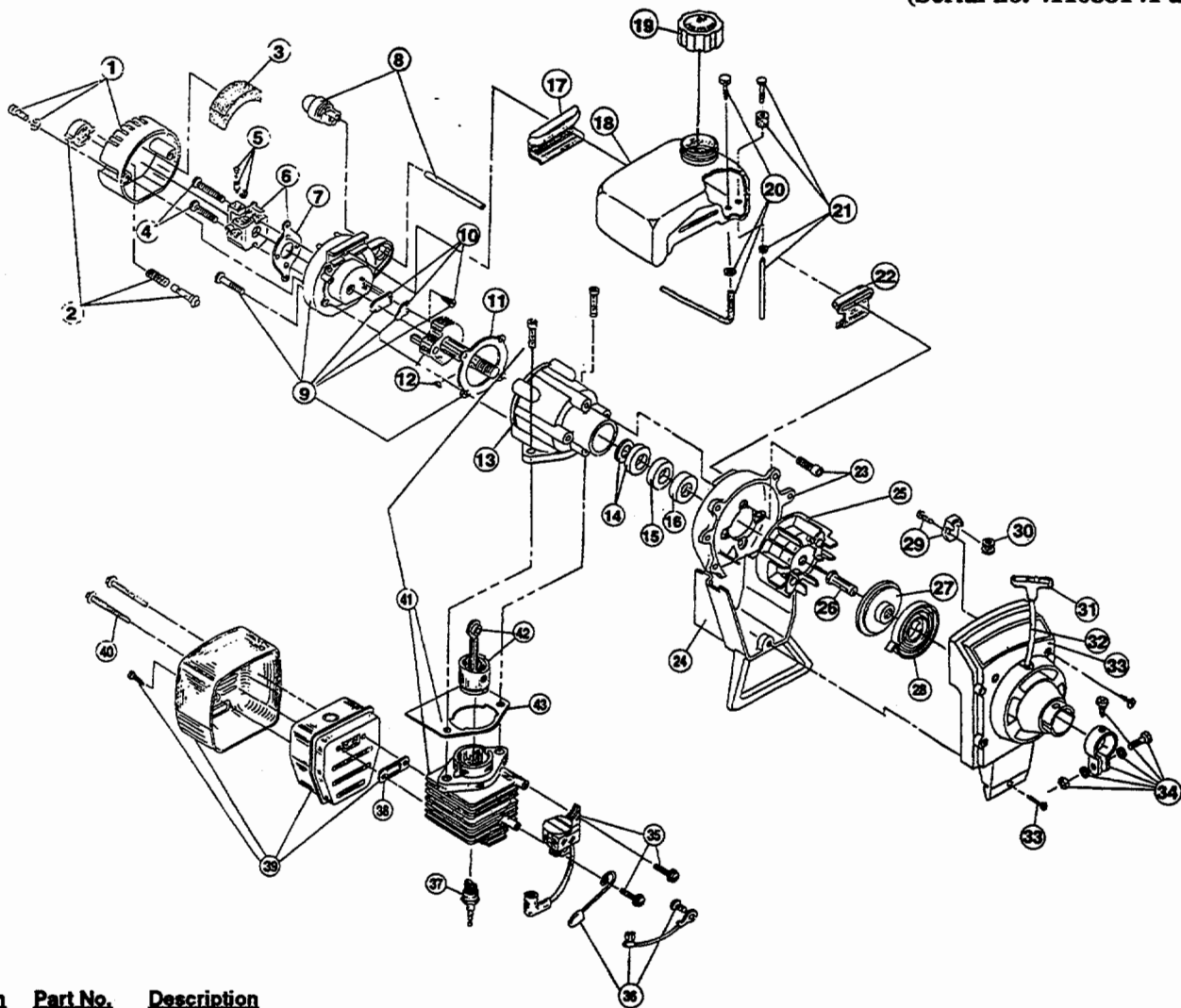
| Item | Part No. | Description |
|------|----------|---------------------------------------|
| 1 | 180277 | Throttle Housing and Trigger Assembly |
| 2 | 610314 | Throttle Trigger Spring |
| 3 | 147594 | Throttle Cable Housing |
| 4 | 610315 | Throttle Cable |
| 5 | 145819 | D-Handle |
| 6 | 153523 | D-Handle Hardware |
| 7 | 180756 | Upper Drive Shaft Housing Assembly |
| 8 | 153671 | Split-Boom Coupling Set |
| 9 | 147643 | Adjustment Knob Set |
| 10 | 683074 | Coupling Bolt Assembly |
| 11 | 180129 | Lower Drive Shaft Housing |
| 12 | 153597 | Lower Clamp Assembly |
| 13 | 682064 | Flexible Drive Shaft |
| 14 | 145570 | Retaining Ring |
| 15 | 145567 | Washer |
| 16 | 153312 | Bushing Housing Assembly |
| 17 | 180531 | Guard Mounting Hardware |
| 18 | 153646 | Guard and Blade Assembly |
| 19 | 682061 | Blade Assembly |
| 20 | 145569 | Anti-Rotation Screw |
| 21 | 153313 | Spool Shaft |
| 22 | 153619 | Outer Spool and Eyelet Assembly |
| 23 | 145566 | Eyelet |
| 24 | 610660 | Retainer (10 pack) |
| 25 | 610317 | Spring |
| 26 | 153600 | Inner Reel |
| 27 | 153066 | Bump Head Knob Assembly |

Optional Accessories

- * 610375 Monofil Cutting Line, 50 ft.
- * 153577 Spool and Line (30 ft.) Assembly
- * 682075 Shoulder Strap
- * 180766 Singer Oil (4-oz. bottle)
- * 147823 Complete Cutting Head Assembly (includes items 12, 14-27)
- * not shown

ENGINE PARTS - SINGER GTE2818

(Serial no. 411088141 and greater)

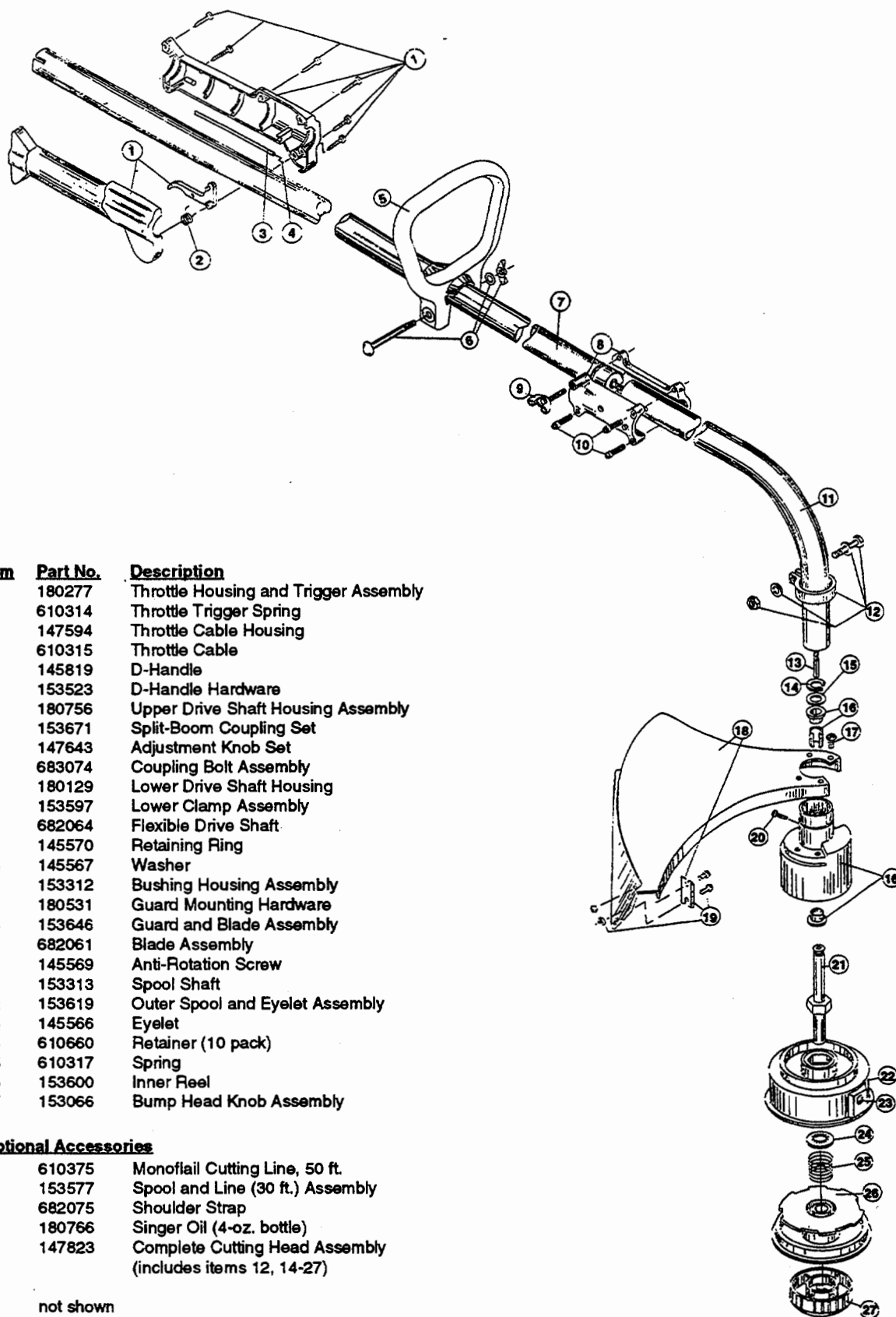


| Item | Part No. | Description |
|------|----------|--|
| 1 | 683414 | Carburetor/Air Cleaner Assembly (includes items 2 and 3) |
| 2 | 682052 | Choke Knob Assembly |
| 3 | 610312 | Air Cleaner Filter |
| 4 | 682505 | Carburetor Mounting Screw Assembly |
| 5 | 682048 | Throttle Adjustment Assembly (Walbro) |
| 5 | 180092 | Throttle Adjustment Assembly (Zama) |
| 6 | 180527 | Carburetor Assembly |
| 7 | 610675 | Carburetor Gasket (10 pack) |
| 8 | 683974 | Primer Hose Assembly |
| 9 | 180033 | Carburetor Mount Assembly |
| 10 | 147573 | Reed Assembly |
| 11 | 612115 | Carburetor Mount Gasket (10 pack) |
| 12 | 180002 | Power Shaft Assembly |
| 13 | 180009 | Crankcase Service Assembly (items 12-16) |
| 14 | 682041 | Inner Bearing |
| 15 | 610309 | Seal |
| 16 | 610308 | Outer Bearing |
| 17 | 612134 | Rear Mounting Pad |
| 18 | 147457 | Fuel Tank Assembly (includes items 19-21) |
| 19 | 180000 | Fuel Cap Assembly |
| 20 | 147290 | Return Line Assembly |
| 21 | 682039 | Fuel Line Assembly |
| 22 | 145308 | Front Mounting Pad |
| 23 | 153520 | Shroud Assembly |
| 24 | 153403 | Shroud Extension and Stand |
| 25 | 180929 | Flywheel Assembly |
| 26 | 610303 | Square Drive Nut |
| 27 | 180535 | Recoil Pulley Assembly |
| 28 | 613102 | Recoil Spring |

| Item | Part No. | Description |
|------|----------|---|
| 29 | 180930 | Pulley Retainer Assembly |
| 30 | 611061 | Rope Guide |
| 31 | 610300 | Pull Handle |
| 32 | 613103 | Rope |
| 33 | 180752 | Starter Housing Assembly |
| 34 | 153597 | Upper Clamp Assembly |
| 35 | 683390 | Module Assembly |
| 36 | 153611 | Switch Assembly |
| 37 | 610311 | Spark Plug |
| 38 | 610672 | Exhaust Gasket |
| 39 | 180119 | Muffler Assembly |
| 40 | 147575 | Muffler Mounting Bolt Assembly |
| 41 | 180063 | Cylinder Assembly |
| 42 | 147012 | Piston and Rod Assembly |
| 43 | 610674 | Cylinder Gasket (10 pack) |
| * | 180012 | Engine Hardware Kit |
| * | 180011 | Engine Gasket Kit |
| * | 153308 | O.E.M. Carburetor Repair Kit (Walbro) |
| * | 180090 | O.E.M. Carburetor Repair Kit (Zama) |
| * | 153309 | Gasket-Diaphragm Repair Kit (Walbro) |
| * | 180091 | Gasket-Diaphragm Repair Kit (Zama) |
| * | 180530 | Piston Ring |
| * | 180745 | Short Block Assembly (items 12-16, 37, 41-43) |
| * | 610676 | Flywheel Key (10 pack) |
| * | 147544 | Starter Housing Screw Set |
| * | | not shown |

BOOM & TRIMMER PARTS - SINGER GTE2818

(Serial no. 411088141 and greater)



| Item | Part No. | Description |
|------|----------|---------------------------------------|
| 1 | 180277 | Throttle Housing and Trigger Assembly |
| 2 | 610314 | Throttle Trigger Spring |
| 3 | 147594 | Throttle Cable Housing |
| 4 | 610315 | Throttle Cable |
| 5 | 145819 | D-Handle |
| 6 | 153523 | D-Handle Hardware |
| 7 | 180756 | Upper Drive Shaft Housing Assembly |
| 8 | 153671 | Split-Boom Coupling Set |
| 9 | 147643 | Adjustment Knob Set |
| 10 | 683074 | Coupling Bolt Assembly |
| 11 | 180129 | Lower Drive Shaft Housing |
| 12 | 153597 | Lower Clamp Assembly |
| 13 | 682064 | Flexible Drive Shaft |
| 14 | 145570 | Retaining Ring |
| 15 | 145567 | Washer |
| 16 | 153312 | Bushing Housing Assembly |
| 17 | 180531 | Guard Mounting Hardware |
| 18 | 153646 | Guard and Blade Assembly |
| 19 | 682061 | Blade Assembly |
| 20 | 145569 | Anti-Rotation Screw |
| 21 | 153313 | Spool Shaft |
| 22 | 153619 | Outer Spool and Eyelet Assembly |
| 23 | 145566 | Eyelet |
| 24 | 610660 | Retainer (10 pack) |
| 25 | 610317 | Spring |
| 26 | 153600 | Inner Reel |
| 27 | 153066 | Bump Head Knob Assembly |

Optional Accessories

- * 610375 Monofail Cutting Line, 50 ft.
- * 153577 Spool and Line (30 ft.) Assembly
- * 682075 Shoulder Strap
- * 180766 Singer Oil (4-oz. bottle)
- * 147823 Complete Cutting Head Assembly (includes items 12, 14-27)

* not shown